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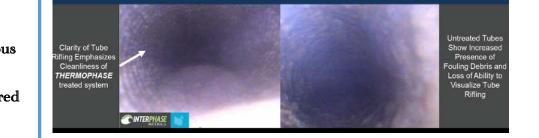


# THERMOPHASE

- Treatment for Heat Exchangers, Condensers & Cooling Towers
- Heat Transfer Improvement
- Prevents Fouling
- Non-biocide & Non-hazardous
- Easy to apply, low usage rate
- Infrequent application required
- Quick payback of product

#### Fouling Reduction in Operating Tube Heat Exchanger with THERMOPHASE

Fouling Reduction in Operating Tube Heat Exchanger Onboard the USTS Kennedy using Interphase Materials Proprietary THERMOPHASE Product



## Industry utilized on chillers, heat exchangers, cooling towers and condensers

Fouling prevention reduces maintenance, cleaning and improves operations

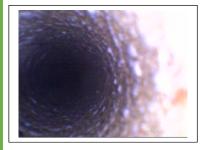
Proven to improve Condenser Backpressure/Unit Heat Rate

Improves heat transfer coefficient and heat transfer effectiveness

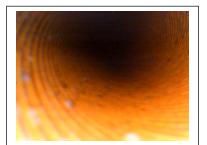
**Cooling tower efficiency gains** 

Reduces plant water usage

Reduced emissions CO2, NOX, SOX and Hg and their consumables (lime, ammonia, activated carbon) from heat rate improvements Borescope Image Fouled Chiller Tube 1 Year after Operation -Untreated



Borescope Image of Chiller Tube 1 Year after THERMOPHASE application Without Cleaning



# Product data includes:

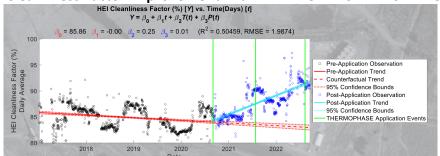
- Full-scale Power Plant, industrial and commercial data from years of operation
- Validation from Department of Energy (DOE)/National Energy Technology Labs (NETL) Sponsored Project (Report on OSTI.gov website)
- Electric Power Research Institute (EPRI) testing validating heat transfer improvement
- Department of Transportation Maritime Administration (MARAD) product validation



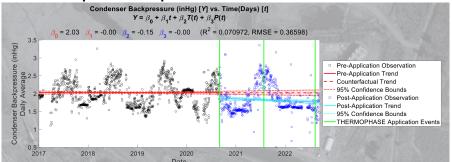


# Partial Data from 770MW Power Plant (Vertical Green Lines are THERMOPHASE Applications)

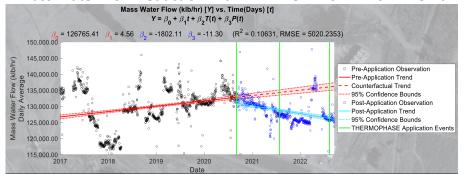
#### HEI Cleanliness Factor Improvement with THERMOPHASE – 770MW Unit



Condenser Backpressure Improvement with THERMOPHASE – 770MW Unit



Mass Water Flow Reduction with THERMOPHASE – 770MW Unit



#### Summary - 24 Month Savings at 770MW Power Plant

Savings Type	770MW Power Plant	
Water Withdrawl	1,287 ± 750.8 Mgal	
CO <sub>2</sub> Emissions	136 ± 79.3 Mlbs	
Fuel Cost (in Millions)	\$3.35 ± 1.68	

Savings shown in Summary that include 1.3 billion gallons of water, 136 million lbs of CO2 and \$3.35 million does not include other savings such as SOx reductions and lime usage reductions, NOx reductions and ammonia/urea usage reductions, Hg reductions and activated carbon usage reductions, reduced ash treatment/disposal costs, reduced water chemical/discharge costs, maintenance cost savings, etc.